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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
09/509,302	06/02/2000	STUART EDMUND BLACKET	P-5742	3553	
7590 04/22/2004			EXAM	EXAMINER	
R BLAKE JO			COZART, JERMIE E		
PIPER MARBURY RUDNICK & WOLFE P O BOX 64807		LFE	ART UNIT PAPER NUMBER		
CHICAGO, IL			3726		

DATE MAILED: 04/22/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)			
	09/509,302	BLACKET, STUART EDMUND			
Office Action Summary	Examiner	Art Unit			
	Jermie Cozart	3726			
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply					
A SHORTENED STATUTORY PERIOD FOR REPL THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a repl - If NO period for reply is specified above, the maximum statutory period - Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailin earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be tim y within the statutory minimum of thirty (30) days will apply and will expire SIX (6) MONTHS from to cause the application to become ABANDONE	ely filed will be considered timely. the mailing date of this communication. (35 U.S.C. § 133).			
Status					
1) Responsive to communication(s) filed on 16 March 2004.					
2a) This action is FINAL . 2b) This	action is non-final.				
	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.				
Disposition of Claims					
 4) Claim(s) 2-13 and 15-22 is/are pending in the application. 4a) Of the above claim(s) 16 is/are withdrawn from consideration. 5) Claim(s) 2-13 and 17-21 is/are allowed. 6) Claim(s) 15 is/are rejected. 7) Claim(s) 22 is/are objected to. 8) Claim(s) are subject to restriction and/or election requirement. 					
Application Papers					
9) The specification is objected to by the Examine	er.				
10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.					
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).					
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.					
Priority under 35 U.S.C. § 119					
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: Certified copies of the priority documents have been received. Certified copies of the priority documents have been received in Application No Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 					
Attachment(s) 1) Notice of References Cited (PTO-892)	4) ☐ Interview Summary	(PTO.413)			
 Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date 	Paper No(s)/Mail Da				

Art Unit: 3726

DETAILED ACTION

Continued Examination Under 37 CFR 1.114

1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on 3/16/04 has been entered.

Claim Objections

2. Claim 22 is objected to because of the following informalities: In line 5, it is suggested to change "fasteners" to - -fastener- -. Appropriate correction is required.

Claim Rejections - 35 USC § 102

3. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 4. Claim 15 is rejected under 35 U.S.C. 102(b) as being anticipated by WO 95/35174.

WO 95/35174 discloses a rivet (4) comprising a head the thickness of which increases continually in a radially outwards direction to define a convex surface beneath the head. See figures 1-7A for further clarification.

Art Unit: 3726

Note that the recitation "for use in accordance with method of claim 17" has not been given patentable weight because the recitation occurs in the preamble. A preamble is generally not accorded any patentable weight where it merely recites the purpose of a process or the intended use of a structure, and where the body of the claim does not depend on the preamble for completeness but, instead, the process steps or structural limitations are able to stand alone. See *In re Hirao*, 535 F.2d 67, 190 USPQ 15 (CCPA 1976) and *Kropa v. Robie*, 187 F.2d 150, 152, 88 USPQ 478, 481 (CCPA 1951).

Allowable Subject Matter

- 5. Claims 2-13 and 17-21 are allowed.
- 6. Claim 22 is objected to as containing a minor informality and would be allowed pending correction of the minor informality.
- 7. The following is a statement of reasons for the indication of allowable subject matter: Regarding claim 17, the prior art does not teach or suggest operating the assembly to the set fastener into engagement with the sheets such the shank of the fastener is upset in the die cavity without penetration of the lowermost sheet of the superimposed generally planar sheets, to deform all the sheets out of the one or more interface planes into the annular recess immediately adjacent the cavity the die, in combination with the other claimed limitations; Regarding claim 22, the prior art does not teach or suggest a die having a cavity with an annular recess immediately adjacent the cavity to set the fastener into engagement with the sheets such the shank of the fastener is upset in the die cavity without penetration of the lowermost sheet of the

Art Unit: 3726

superimposed generally planar sheets, to deform all the sheets out of the one or more interface planes into the annular recess immediately adjacent the cavity the die, in combination with the other claimed limitations.

Response to Arguments

8. Applicant's arguments, see pages 6-9, filed 3/16/04, with respect to claims 2-13, and 17-22 have been fully considered and are persuasive. The rejection of claims 2-13 and 17-22 based on DE 4419065 in view of Schleicher (5,051,020) has been withdrawn.

Conclusion

- 9. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. The reference cited on the attached PTO-892 is cited to show fastening sheets by riveting.
- 10. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Jermie Cozart whose telephone number is 703-305-0126. The examiner can normally be reached on Monday-Thursday, 7:30 am 6:00 pm.
- 11. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Peter Vo can be reached on 703-308-1789. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Art Unit: 3726

12. Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Jermie Cozart Examiner

S. MIL

Art Unit 3726